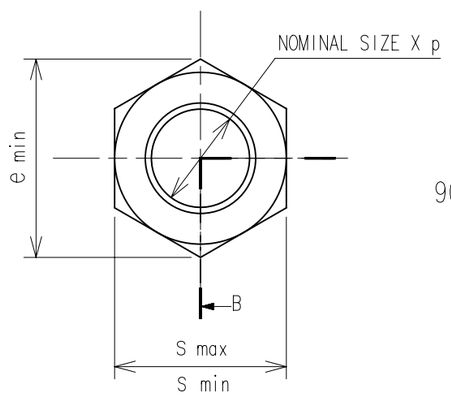
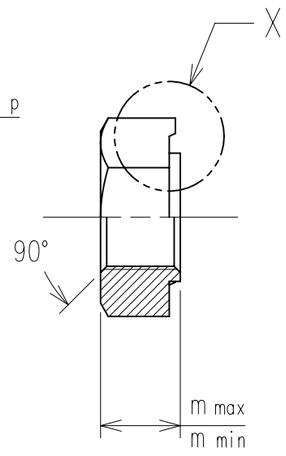
SF0308010

Z Y X W V U T S R P N M L K J H G F E D C B A

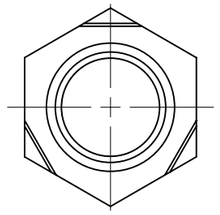
ECN NO.	C/L	DGNR	ENGR	CAD STD	APPD	DATE	ZONE	REMARK
EN11-06729N	A					26-08-2010		SF0308010-NEW RELEASE
			.					



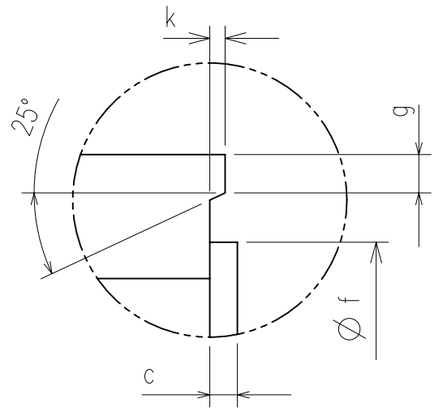
VIEW A



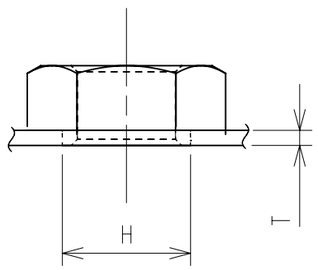
SECTION B-B



VIEW C



DETAIL X



NOMINAL SIZE	M8
PITCH 'p' (mm)	1.25
THREAD DIRECTION	RIGHT HAND
WIDTH ACROSS CORNER 'e' (mm)	16.20
WIDTH ACROSS FLAT MAX 's' (mm)	14.00
WIDTH ACROSS FLAT MIN 's' (mm)	13.73
THICKNESS MAX 'm' (mm)	6.50
THICKNESS MIN 'm' (mm)	6.14
COLLAR DIAMETER NOM 'f' (mm)	10.45
COLLAR THICKNESS NOM 'c' (mm)	0.90
WELD PROJ WIDTH 'g' (mm)	2.05
WELD PROJ THICKNESS NOM 'k' (mm)	0.50
NOM. HOLE SIZE IN PLATE MAX 'H' (mm)	-
NOM. PLATE THICKNESS 'T' (mm)	-
MECHANICAL PROPERTY CLASS	6
MATERIAL	STEEL
SURFACE FINISH	PLAIN
ALTERNATE PART NUMBERS	39330
REMARKS	-

NOTES :-

1. FOR GENERAL TECHNICAL REQUIREMENT REFER M&M STANDARD J-00-0134
2. UNSPECIFIED GENERAL TOLERANCES AS PER ISO 4759-1, PRODUCT GRADE A
3. MECHANICAL PROPERTIES AS PER ISO 898-2
4. SURFACE DISCONTINUITIES AS PER ISO 6157-2
5. PART MUST BE FREE FROM DEFECTS OF WORKMANSHIP WHICH MAY AFFECT THE FUNCTION & SERVICEABILITY OF THE PART
6. SUPPLIER MUST COMPLY WITH THE REQUIREMENT OF ELV & HAZARDOUS MATERIAL CONTENT AS SPECIFIED IN M&M STANDARD F-00-1474, AS PER THE MARKET REQUIREMENT.

MAHINDRA & MAHINDRA LTD.

MATERIAL :- STEEL TO SUIT PROPERTY CLASS	SYMBOLS	TOTAL NO
	CRITICAL CHARACTERISTICS <CC>	00
HEAT TREATMENT :- TO SUIT PROPERTY CLASS	SIGNIFICANT CHARACTERISTICS <SC>	00
	SURFACE FINISH	00
	ASSOC 3-D MODEL: Y / VER NO.: 00	
SURFACE TREATMENT :- REFER TABLE	ALL DIMENSIONS ARE IN mm. SURFACE FINISH SYMBOLS : ISO 1302 WELDING SYMBOLS : IS:813-1986	

APPD	.	.
CAD CHK	.	.
MATERIAL	.	.
ENGR	.	.
DGNR	-	-
BY	SIGN.	DATE

WT: 0.0055 Kg | S.AREA: 7.00 cm²

REF/LAYOUT No.: ---

PF CODE: SF0308

MODEL: ---

SCALE 1:1

DESCRIPTION: NUT HX WLD M8X1.25X6.5X6

DRG. No. SF0308010 | C/L A

SHEET 1 OF 1 | A3

A3_A

DO NOT SCALE | IF IN DOUBT ASK | REMOVE FLASHES | REMOVE ALL SHARP EDGES | REMOVE BURRS

297 x 420

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